

# STYLEX

## End of Life Recovery Options

**Legacy Products (Discontinued):** Bop, Click 24 hr, Click ESD, Foundation Healthcare, Glide, Inflex, Luna, MG, Pod, Reverb, Swing, Tune, Vibe, Workchair

**Current Products:** Allround, Avo, Bounce, Brooks, Cove Lounge, Cove Tables, Dia Tables, F4, Foundation, Insight, Insight Decora, Insight Executive, Insight Wraparound, Mark 2, Obair Tables, Nestle, NYC, Paz, Rhythm, Ridge, Ridge Guest, Robus, Sava, Sava Mesh, Sava Mesh Back, Share, Welcome, Verve, Yoom, Zephyr

Identification of Materials		Material Recovery Opportunities		
Material	Example Components	Recycling Notes	Higher Value	Lower Value

Plastic				
Acetal (POM)	Glides (Brooks)	<p>Actively recycled into raw polymer by industrial plastic recyclers. It is important to note, however, that recycled plastic markets are highly variable and acceptance of a given material fluctuates based upon multiple factors (e.g. material type, quantity, presence of contaminants, markets for that material, etc.). Recycling value is improved with greater quantities and accurate material identification (i.e. identified by base polymer, filler, and additive content).</p>	Recycled POM Re grind	<p>Mixed Thermoplastic Compression Molding</p>
Acrylonitrile Butadiene Styrene (ABS)	Amr Caps, Leg Cap Glide, Spacers (Insight Wraparound)		Recycled ABS Re grind	
High Density Polyethylene (HDPE)	Seat Pans; 4-Blade Base Glides (Nestle); Leg Cap Glides		Recycled HDPE Re grind	
Low Density Polyethylene (LDPE, LLDPE)	Packaging Foam		Recycled LDPE Re grind	
Nylon (PA)	Velcro; Nylon Sleeve; Arm Caps (Bounce, Brooks); Seat Back (Sava)		Recycled PA Re grind	

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Identification of Materials		Material Recovery Opportunities		
Material	Example Components	Recycling Notes	Higher Value	Lower Value

Plastic				
Polycarbonate (PC)	Arm Caps (Rhythm); Glides (Rhythm)	Actively recycled into raw polymer by industrial plastic recyclers. It is important to note, however, that recycled plastic markets are highly variable and acceptance of a given material fluctuates based upon multiple factors (e.g. material type, quantity, presence of contaminants, markets for that material, etc.). Recycling value is improved with greater quantities and accurate material identification (i.e. identified by base polymer, filler, and additive content).	Recycled PC Regrind	Mixed Thermoplastic Compression Molding
Polypropylene (PP)	Seats; Seat Insert; Arm Caps; Seat & Back (Rhythm)		Recycled PP Regrind	
Polyurethane (PU)	Seats; Glides		Recycled Carpet Padding	
Polyurethane Foam	Seat/Back Cushion Insert; Arm Cushion Insert; Side Cushioning	Actively recycled by foam manufacturers and recyclers into carpet padding.	Recycled Carpet Padding	

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Identification of Materials		Material Recovery Opportunities		
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### Metals - Ferrous (e.g. Steel, Iron)

Steel	Chair Frame; J-Bar; Fasteners; Rods; Clips; Arm Mounting Brackets; Crossbar; Front Leg Bar; Plate bar; Angle Bar; Tubing	Actively recycled into raw ferrous metal ingot. Ferrous metals are easily separable from other materials through shredding and magnetic separation. Therefore, many metal recyclers will accept ferrous metals which contain small amounts of mixed materials (e.g. plastic, aluminum).	Recycled Steel Ingot	Off Grade Ferrous Ingot
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### Metals - Non-Ferrous (e.g. Aluminum, Stainless Steel, Zinc Die Cast, Brass)

Cast Aluminum	Base; Arms (Robus, Welcome, others optional); Arm Inserts; Legs (Share); Back Support (Zephyr)	Actively recycled into raw metal ingot. Non-ferrous metals are not separable through magnetic separation. Recycling value is improved with greater quantity and accurate material identification (e.g. metal grade).	Recycled Cast Grade Aluminum Ingot	Recycled Off Grade Aluminum Ingot
Zinc Die Cast	Zipper Slides		Recycled Zinc Die Cast Ingot	Recycled Off Grade Zinc Ingot

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Identification of Materials		Material Recovery Opportunities		
Material	Example Components	Recycling Notes	Higher Value	Lower Value

Textiles				
Natural Fabrics	Determined by customer at time of order.	Recycling possible into non-woven fabrics.	Recycled fibers into shoddy for use in non-woven products	Waste to Energy
Polyester Fabrics	Determined by customer at time of order.	Recycling possible into raw polymer.		
Mixed Fabrics	Determined by customer at time of order.	Recycling possible into non-woven fabrics.		
Vinyl	Determined by customer at time of order.	Recycling possible only through extraction based processes.	Recycled PVC polymer through extraction based processing	

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Identification of Materials		Material Recovery Opportunities		
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<b>Wood / Bio-based Materials</b>				
Plywood	Inner construction on upholstered seats and backs; Seat Inserts; Chair Frame, Privacy Panel, Cube (Share); Seat & Back (Avo, Brooks, Luna)	Not currently actively recycled due to process and economic limitations. Reuse or refurbishment are currently the best options for these materials. As a low value option, the energy content can be reclaimed in a designated waste-to-energy facility equipped with proper pollution control technologies.	Not Actively Recycled (Currently)	Waste to Energy
Hardwood	Chair legs (Nestle)			
<b>Other</b>				
Laminate	Shell (Allround); Table Top (Paz)	Reuse is currently the best options for this material. As a low value option, the energy content can be reclaimed in a designated waste-to-energy facility equipped with proper pollution control technologies.	Not Actively Recycled (Currently)	Waste to Energy